



September 7, 2023

Mr. Daniel Mudge California Resource Production Corp 900 Old River Bakersfield, CA 93311

Notice of Final Action - Title V Permit Renewal Re:

> Facility Number: S-1737 Project Number: S-1213684

Dear Mr. Mudge:

The District has issued the Final Renewed Title V Permit for California Resource Production Corp (see enclosure). The preliminary decision for this project was made on July 20, 2023. No comments were received following the District's preliminary decision on this project.

The public notice for issuance of the Final Title V Permit will be posted on the District's website (www.valleyair.org).

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Nick Peirce, Permit Services Manager, at (209) 557-6400.

Sincerely,

Brian Clements

**Director of Permit Services** 

**Enclosures** 

Courtney Graham, CARB (w/enclosure) via email CC:

Gerardo Rios, EPA (w/enclosure) via EPS CC:

> Samir Sheikh **Executive Director/Air Pollution Control Officer**





### **Permit to Operate**

**FACILITY:** S-1737 **EXPIRATION DATE:** 02/29/2028

**LEGAL OWNER OR OPERATOR:** CALIFORNIA RESOURCES PRODUCTION CORP

**MAILING ADDRESS:** 9600 MING AVE

BAKERSFIELD, CA 93311

FACILITY LOCATION: LIGHT OIL CENTRAL

KERN COUNTY, CA

FACILITY DESCRIPTION: CRUDE OIL AND NATURAL GAS PRODUCTION

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Samir Sheikh
Executive Director / APCO

Brian Clements
Director of Permit Services

**FACILITY:** S-1737-0-6 **EXPIRATION DATE:** 02/29/2028

#### **FACILITY-WIDE REQUIREMENTS**

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100]
- The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100]
- The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
- Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
- The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.13.1] Federally Enforceable Through Title V Permit
- A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
- The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
- The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA S-1737-0-6: Sep 7 2023 9:06AM - MUTHANAM

- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA \$-1737-0-6: Sep 7 2023 9:06AM - MUTHANAM

- 23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 1 effective until 12/30/10 or Table of Standards 2 effective on and after 1/1/11 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit
- 24. All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit
- 25. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit
- 26. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit
- 27. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 28. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 29. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8021] Federally Enforceable Through Title V Permit
- 30. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8031] Federally Enforceable Through Title V Permit
- 31. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8041] Federally Enforceable Through Title V Permit
- 32. Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8051] Federally Enforceable Through Title V Permit
- 33. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8061] Federally Enforceable Through Title V Permit
- 34. Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rules 8011 and 8071] Federally Enforceable Through Title V Permit
- 35. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

S-1737-0-6 : Sep 7 2023 9:06AM -- MUTHANAM

- 36. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit
- 37. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit
- 38. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V **Permit**
- 39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), and Rule 202 (Kern, Tulare, Kings, Madera, Stanislaus, Merced, San Joaquin). A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rule 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 41. On September 23, 1999 the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin January 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit
- 42. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
- 43. Operator shall maintain accurate monthly records of Gas-to-oil ratio (GOR) and API gravity of liquids produced showing that facility exclusively processes, stores, or transfers black oil (as defined in 40 CFR 63.761). [40 CFR 63.760(e)] Federally Enforceable Through Title V Permit
- 44. The permittee shall not use any components that leak in excess of the applicable leak standards as specified in this permit. Components that have been found leaking in excess of the applicable leak standards of this rule may be used provided such leaking components have been identified with a tag for repair, are repaired, or are awaiting re-inspection after being repaired, within the applicable time period specified in this permit. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 45. For valves, threaded connections, flanges, pipes, pumps, compressors, and other components subject to the requirements of Rule 4409, but not specified in this permit; a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 2,000 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 46. For pressure relief devices (PRDs); a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 200 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 400 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit
- 47. For polished rod stuffing boxes (PRSBs); a major gas leak is a detection of > 10,000 ppmv as methane; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in liquid service; a minor gas leak is a detection of 1,000 to 10,000 ppmv as methane when the component is in gas/vapor service. [District Rule 4409, 5.1.1] Federally Enforceable Through Title V Permit

S-1737-0-6 : Sep 7 2023 9:06AM -- MUTHANAM

- 48. Each hatch shall be closed at all times except during sampling or adding of process material through the hatch, or during attended repair, replacement, or maintenance operations, provided such activities are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4409, 5.1.2] Federally Enforceable Through Title V Permit
- 49. Minor gas leaks from PRSBs detected during any District inspection shall not be counted toward determination of compliance with this rule provided the permittee repairs, replaces, or removes leaking PRSBs from VOC service as soon as practicable but not later than seven calendar days. [District Rule 4409, 5.1.3.1.2] Federally Enforceable Through Title V Permit
- 50. Leaks detected during quarterly operator inspections shall not be counted towards determination of compliance with the provisions of Rule 4409 provided the leaking components are repaired as soon as practicable but not later than the time frame specified in this permit. Leaks detected during quarterly operator inspections that are not repaired, replaced, or removed from operation as soon as practicable but not later than the time frame specified in this rule shall be counted toward determination of compliance with the provisions of Rule 4409. [District Rule 4409, 5.1.3.2.1 and 5.1.3.2.2] Federally Enforceable Through Title V Permit
- 51. Leaking components at this facility detected during annual operator inspections, as required by Rule 4409 for a specific component type, that exceed the leak standards specified in this permit, shall constitute a violation of this rule. This violation is regardless of whether or not the leaking components are repaired, replaced, or removed from operation within the allowable repair time frame specified in this permit. [District Rule 4409, 5.1.3.2.3] Federally Enforceable Through Title V Permit
- 52. An open-ended line, or a valve located at the end of the line, that is not sealed with either a blind flange, a plug, a cap, or a second closed valve that is not closed at all times, except during attended operations requiring process fluid flow through the open-ended line is a leak. Attended operations include draining or degassing operations, connection of temporary process equipment, sampling of process streams, emergency venting, and other normal operational needs, provided such operations are done as expeditiously as possible and with minimal spillage of material and VOC emissions to the atmosphere. [District Rule 4409, 5.1.4.1] Federally Enforceable Through Title V Permit
- 53. A leak from a component is when there is a major liquid leak from the component. A major liquid leak from a component is when a visible mist or a continuous flow of liquid, that is not seal lubricant, leaks from the component. [District Rule 4409, 5.1.4.2] Federally Enforceable Through Title V Permit
- 54. A leak from a component is when gas emissions greater than 50,000 ppmv, as methane, leaks from the component. [District Rule 4409, 5.1.4.3] Federally Enforceable Through Title V Permit
- 55. A minor liquid leak from a component is when more than three drops of liquid per minute, that is not seal lubricant and is not a major liquid leak, leaks from the component. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 56. When 200 or fewer valves are inspected, a leak from a valve is when more than one valve has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 valves are inspected, a leak from a valve is when more than 0.5 % (rounded up to the nearest whole number) of the valves have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 57. When 200 or fewer threaded connections are inspected, a leak from a threaded connection is when more than one threaded connection has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmy and < or equal to 50,000 ppmv. When greater than 200 threaded connections are inspected, a leak from a threaded connection is when more than 0.5 % (rounded up to the nearest whole number) of the threaded connections have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 58. When 200 or fewer flanges are inspected, a leak from a flange is when more than one flange has a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 flanges are inspected, a leak from a flange is when more than 0.5 % (rounded up to the nearest whole number) of the flanges have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP

LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

- 59. When 200 or fewer pumps are inspected, a leak from a pump is when more than two pumps have a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. When greater than 200 pumps are inspected, a leak from a pump is when more than 1.0 % (rounded up to the nearest whole number) of the pumps have a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 60. When compressors, PRDs, or other components not specified in this permit are inspected, a leak from these components is when more than one component has a minor liquid leak, a minor gas leak, or a gas leak greater than 10,000 ppmv and less than or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 61. When 200 or fewer PRSBs are inspected, a leak is when more than four have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 PRSBs are inspected, a leak is when more than 2.0 % (rounded up to the nearest whole number) of the PRSBs have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 62. When 200 or fewer wells at light crude oil or gas production facilities are inspected, a leak from a pipe is when more than two or more pipes have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. When greater than 200 wells at light crude oil or gas production facilities are inspected, a leak from a pipe is when more than 1.0 % (rounded up to the nearest whole number) of the pipes have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 63. When pipes at natural gas processing facilities are inspected, a leak from a pipe is when more than two have a minor liquid leak, a minor gas leak, or a gas leak > 10,000 ppmv and < or equal to 50,000 ppmv. [District Rule 4409, 5.1.4.4] Federally Enforceable Through Title V Permit
- 64. For manned facilities all accessible operating pumps, compressors, and PRDs, in service, shall be audio-visually inspected for leaks at least once every 24 hours except when operators do not report to the facility during a 24 hour period. [District Rule 4409, 5.2.1] Federally Enforceable Through Title V Permit
- 65. For unmanned facilities all accessible operating pumps, compressors, and PRDs, in service, shall be audio-visually inspected for leaks at least once per calendar week. [District Rule 4409, 5.2.2] Federally Enforceable Through Title V Permit
- 66. All accessible operating pumps, compressors, and PRDs, in service, that are found to be leaking by audio-visual inspection shall be attempted to be repaired immediately. The leaking component shall then be tested within 24 hours and, if found leaking again, shall be repaired as soon as practicable but not later than the timeframe specified in this permit. [District Rule 4409, 5.2.3] Federally Enforceable Through Title V Permit
- 67. Except for inaccessible components, unsafe-to-monitor components, or pipes, all components, in service, shall be tested for leaks at least once every calendar quarter. [District Rule 4409, 5.2.4] Federally Enforceable Through Title V Permit
- 68. All new, replaced, or repaired fittings, flanges, and threaded connections shall be tested for leaks immediately after being placed into service. [District Rule 4409, 5.2.5] Federally Enforceable Through Title V Permit
- 69. All inaccessible components shall be tested for leaks at least once every 12 months. [District Rule 4409, 5.2.6] Federally Enforceable Through Title V Permit
- 70. All unsafe-to-monitor components shall be tested for leaks during each turnaround. [District Rule 4409, 5.2.7] Federally Enforceable Through Title V Permit
- 71. All pipes shall be visually inspected for leaks at least once every 12 months. [District Rule 4409, 5.2.8] Federally Enforceable Through Title V Permit

S-1737-0-6 : Sep 7 2023 9:06AM -- MUTHANAM

- 72. All pipes, in service, that are found to be leaking by visual inspection shall be attempted to be repaired immediately. The leaking pipe shall then be tested within 24 hours and, if found leaking again, shall be repaired as soon as practicable but not later than the timeframe specified in this permit. [District Rule 4409, 5.2.8.1] Federally Enforceable Through Title V Permit
- 73. The annual pipe inspection required by either the Department of Oil, Gas, and Geothermal Resources (DOGGR) pursuant to California Code of Regulation Title 14, Division 2, Subchapter 2, Section 1774 (Oilfield Facilities and Equipment Maintenance), or by the Spill Prevention Control and Countermeasure Plan (SPCC) pursuant to 40 Code of Federal Regulation Part 112 (Oil Prevention and Response: Non-Transportation-Related Onshore and Offshore Facilities) can be used as the annual pipe inspection required by District Rule 4409. [District Rule 4409, 5.2.8.2] Federally Enforceable Through Title V Permit
- 74. Except for pumps, compressors, and PRDs, the permittee may apply for written approval from the District to change the inspection frequency of accessible components from quarterly to annually for a specific component type provided the following two qualifying requirements are met. During the previous five consecutive quarterly inspections, for the specific component type, there shall be no more leaks than as allowed by this permit. The permittee also shall not have received a Notice of Violation (NOV) from the District during the previous 12 months for violating any provisions of District Rule 4409 for the specific component type. If these two qualifying requirements have not been met, then the inspection frequency shall revert back to quarterly. The written request shall include pertinent documentation to demonstrate that the operator has successfully met the two qualifying requirements. [District Rule 4409, 5.2.9 and 5.2.10] Federally Enforceable Through Title V Permit
- 75. The permittee shall notify the District in writing within five calendar days after changing the inspection frequency for a specific component type. The written notification shall include the reason(s) and date of change to a quarterly inspection frequency. [District Rule 4409, 5.2.11] Federally Enforceable Through Title V Permit
- 76. A PRD that releases to the atmosphere shall be inspected by the permittee for leaks as soon as practicable but not later than 24 hours after the time of the release. The permittee shall reinspect the PRD for leaks not earlier than 24 hours after the initial inspection but not later than 15 calendar days after the date of the initial release. If the PRD is found by the permittee to be leaking during either inspection, the PRD leak shall be treated as if the leak was found during the required quarterly operator inspections. [District Rule 4409, 5.2.12] Federally Enforceable Through Title V Permit
- 77. Except for PRDs, a component shall be inspected for leaks not later than 15 calendar days after repairing the leak or replacing the component. [District Rule 4409, 5.2.13] Federally Enforceable Through Title V Permit
- 78. District inspections shall not be counted as an operator inspection required by District Rule 4409. Any attempt by an operator to count such District inspections as part of the operator's mandatory inspections is considered a willful circumvention of the rule and is a violation of this rule. [District Rule 4409, 5.2.14] Federally Enforceable Through Title V Permit
- 79. The operator, upon detection of a leaking component, shall affix to that component a weatherproof, readily visible tag, bearing the date and time when the leak was detected and the date and time of the leak measurement. For gaseous leaks, the tag shall indicate the leak concentration in ppmv. For liquid leaks, the tag shall indicate whether it is a major liquid leak or a minor liquid leak. The tag shall indicate, when applicable, whether the component is an essential component, an unsafe-to-monitor component, or a critical component. The tag shall remain in place until the leaking component is repaired or replaced and reinspected and found to be in compliance with the requirements of this rule. [District Rule 4409, 5.3.1] Federally Enforceable Through Title V Permit
- 80. The operator shall minimize all component leaks immediately, to the extent possible, but not later than one hour after detection of the leak in order to stop or reduce leakage to the atmosphere. If the leak has been minimized but the leak still exceeds the applicable leak standards specified in this permit, the operator shall do one of the following within the timeframes specified within this permit: 1) repair or replace the leaking component; 2) vent the leaking component to a closed vent system; 3) or remove the leaking component from operation. A closed vent system is a District approved system that is not open to the atmosphere. It is composed of hard-piping, ductwork connections and, if necessary, flow inducing devices that transport gas or vapor from a piece or pieces of equipment to a District approved control device that has a overall VOC collection and destruction or removal efficiency of at least 95%, or that transports gases or vapors back to a process system. [District Rule 4409, 5.3.4 and 5.3.5] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-0-6 : Sep 7 2023 9:06AM -- MUTHANAM

- 81. The operator shall repair minor gas leaks within seven days. The operator shall repair major gas leaks, which are > 10,000 ppmv but < or equal to 50,000 ppmv, within three days. The operator shall repair major gas leaks, which are > 50,000 ppmv, within two days. The operator shall repair minor liquid leaks within three days. The operator shall repair major liquid leaks within two days. The leak rate measured after leak minimization has been performed shall be the leak rate used to determine the applicable repair period. The start of the repair period shall be the time of the initial leak detection. [District Rule 4409, 5.3.4 and 5.3.5] Federally Enforceable Through Title V Permit
- 82. For each calendar quarter, the operator may extend the repair period for a total number of leaking components, not to exceed 0.05 % of the number of components inspected, by type, rounded upward to the nearest whole number. The repair period for minor gas leaks can be extended by seven additional days. The repair period for major gas leaks, which are > 10,000 ppmv but < or equal to 50,000 ppmv, can be extended by two additional days. [District Rule 4409, 5.3.5] Federally Enforceable Through Title V Permit
- 83. If a leaking component is an essential component or a critical component and which cannot be shut down immediately for repairs, the operator shall do the following: 1) minimize the leak within one hour after detection of the leak; 2) and if the leak has been minimized, but the leak still exceeds the applicable leak standards of Rule 4409 as specified in this permit, the essential component or critical component shall be repaired or replaced to eliminate the leak during the next process unit turnaround. The repair shall occur no later than one year from the date of the original leak detection. [District Rule 4409, 5.3.6] Federally Enforceable Through Title V Permit
- 84. For any component that has incurred five repair actions for major gas leaks or major liquid leaks, or a combination of major gas leaks and major liquid leaks within a continuous 12-month period, the operator shall do one of the following four options. Options 1a through 1f require written notification to the District, option 2 requires written notification to the District and written District approval, options 3 and 4 do not require written notification to the District: 1a) For compressors replace the existing seal with either a dual mechanical seal, an oil film seal, a gas seal, or a face-type seal; 1b) for pumps replace the pump with a seal-less pump or replace the seal with a dual mechanical seal; 1c) for PRDs replace the PRD and install a rupture disc in the line which precedes the PRD such that the PRD is in series with and follows the rupture disc; 1d) for valves replace the valve with a sealed bellows valve, or for seal rings install graphite or Teflon chevron seal rings in a live-loaded packing gland; 1e) for threaded connections weld the connections or replace threaded connections with flanges; 1f) for sampling connections replace the sampling connection with a closed-loop sampling system; 2) Replace the component with Achieved-in-Practice Best Available Control Technology (BACT) equipment; 3) Vent the component to a District approved closed-vent system; 4) Remove the component from operation. For any component that is accessible, is not unsafe-to-monitor, is not an essential component, or is not a critical component, the operator shall comply with these requirements as soon as practicable but not later than twelve months after the date of detection of the fifth major leak within a continuous 12-month period. For any component that is inaccessible, is unsafe-to-monitor, is essential, or is a critical component, the operator shall comply with these requirements as soon as practicable but not later than the next turnaround or not later than two years after the date of detection of the fifth major leak within a continuous 12-month period, whichever comes first. [District Rule 4409, 5.3.7] Federally Enforceable Through Title V Permit
- 85. All major components and critical components shall be physically identified clearly and visibly for inspection, repair, and recordkeeping purposes. The physical identification shall consist of labels, tags, manufacturer's nameplate identifier, serial number, or model number, or other system approved by the District that enables an operator or the District to locate each individual component. The operator shall replace physical identifications that become missing or unreadable as soon as practicable but not later than 24 hours after discovery. [District Rule 4409, 5.4.1] Federally Enforceable Through Title V Permit
- 86. The operator shall keep a copy of the District approved Operator Management Plan (OMP) at the facility and make it available to the District, ARB, and EPA upon request. [District Rule 4409, 6.1.2] Federally Enforceable Through Title V Permit
- 87. By January 30th of each year the operator shall submit to the District for approval, in writing, an annual report indicating any changes to the existing OMP on file at the District. [District Rule 4409, 6.1.4] Federally Enforceable Through Title V Permit

- 88. The operator shall maintain an inspection log that has been signed and dated by the facility operator responsible for the inspection, certifying the accuracy of the information recorded in the log. The inspection log shall contain, at a minimum, all of the following information: 1) The total number of components inspected, and the total number and percentage of leaking components found by component types; 2) The location, type, name or description of each leaking component and the description of any unit where the leaking component is found; 3) Date of the leak detection and method of the leak detection; 4) For gaseous leaks, record the leak concentration in ppmv, and for liquid leaks record whether the leak is a major liquid leak or a minor liquid leak; 5) The date of repair, replacement, or removal from operation of the leaking component(s); 6) The identification and location of essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes first; 7) The method(s) used to minimize the leak from essential components and critical components found leaking that cannot be repaired until the next process unit turnaround or not later than one year after leak detection, whichever comes earlier; 8) The date of re-inspection and the leak concentration in ppmv after the component is repaired or is replaced; 9) The inspector's name, business mailing address, and business telephone number. [District Rule 4409, 6.2.1] Federally Enforceable Through Title V Permit
- 89. Records of leaks detected during quarterly or annual operator inspections, and each subsequent repair and reinspection, shall be submitted to the District, ARB, and EPA upon request. [District Rule 4409, 6.2.2] Federally Enforceable Through Title V Permit
- 90. Records shall be maintained of each calibration of the portable hydrocarbon detection instrument utilized for inspecting components. The records shall include a copy of the current calibration gas certification from the vendor of the calibration gas cylinder, the date of calibration, the concentration of calibration gas, the instrument reading of calibration gas before adjustment, the instrument reading of calibration gas after adjustment, the calibration gas expiration date, and the calibration gas cylinder pressure at the time of calibration. [District Rule 4409, 6.2.3] Federally Enforceable Through Title V Permit
- 91. All records required by this permit shall be retained on-site for a minimum of five years and made available for District, ARB, and EPA inspection upon request. [District Rule 4409, 6.2.4] Federally Enforceable Through Title V Permit
- 92. All measurements of gaseous leak concentrations shall be conducted according to EPA Method 21 using an appropriate portable hydrocarbon detection instrument calibrated with methane. The instrument shall be calibrated in accordance with the procedures specified in EPA Method 21 or the manufacturer's instructions not more than 30 days prior to its use. [District Rule 4409, 6.3.1] Federally Enforceable Through Title V Permit
- 93. The VOC content by weight percent shall be determined using ASTM D-1945 for gases and South Coast Air Quality Management District (SCAQMD) Method 304-91 for liquids. [District Rule 4409, 6.3.2] Federally Enforceable Through Title V Permit
- 94. The percent by volume liquid evaporated at 302 øF (150 øC) shall be determined using ASTM D-86. [District Rule 4409, 6.3.3] Federally Enforceable Through Title V Permit
- 95. The TVP of any organic liquid shall be determined by measuring the Reid Vapor Pressure (RVP) using ASTM D-323, and converting the RVP to TVP at the maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance with the procedures specified in Appendix A of District Rule 4409. [District Rule 4409, 6.3.4] Federally Enforceable Through Title V Permit
- 96. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM D-287 or ASTM 1298. Sampling for API gravity shall be performed in accordance with ASTM D-4057. [District Rule 4409, 6.3.5] Federally Enforceable Through Title V Permit
- 97. The control efficiency of any VOC control device, measured and calculated as carbon, shall be determined by EPA Method 25, except when the outlet concentration must be below 50 ppm in order to meet the standard, in which case EPA Method 25a may be used. EPA Method 18 may be used in lieu of EPA Method 25 or EPA Method 25a provided the identity and approximate concentrations of the analytes/compounds in the sample gas stream are known before analysis with the gas chromatograph and the gas chromatograph is calibrated for each of those known analyte/compound to ensure that the VOC concentrations are neither under- or over-reported. [District Rule 4409, 6.3.6] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA 8-1737-0-6. Sep 7 2023 9:06AM - MUTHANAM

98. Halogenated exempt compounds shall be analyzed by EPA Method 18 or ARB Method 422. [District Rule 4409, 6.3.7] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1737-110-7 **EXPIRATION DATE:** 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #12177 (TEJON)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LOCATION: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-110-7 : Sep 7 2023 9:06AM -- MUTHANAM

- Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-110-7 : Sep 7 2023 9:06AM -- MUTHANAM

PERMIT UNIT: S-1737-111-7 EXPIRATION DATE: 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #12176 (TEJON)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA 8-1737-111-7: Sep 7 2023 9:06AM -- MUTHANAM

- 8. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

S-1737-111-7 : Sep 7 2023 9:06AM -- MUTHANAM

**PERMIT UNIT:** S-1737-112-8 **EXPIRATION DATE:** 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #1172

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA S-1737-112-8: Sep 7 2023 9:06AM - MUTHANAM

- 8. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

S-1737-112-8 : Sep 7 2023 9:06AM -- MUTHANAM

PERMIT UNIT: S-1737-113-8 EXPIRATION DATE: 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK #1171 (TEJON)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA \$1737-113-8: Sep 7 2023 9:06AM -- MUTHANAM

- 8. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

S-1737-113-8 : Sep 7 2023 9:06AM -- MUTHANAM

PERMIT UNIT: S-1737-115-8 EXPIRATION DATE: 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

31,500 GALLON FIXED ROOF PETROLEUM STORAGE TANK (TEJON)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA S-1737-115-8: Sep 7 2023 9:06AM -- MUTHANAM

- 8. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

S-1737-115-8 : Sep 7 2023 9:06AM -- MUTHANAM

**PERMIT UNIT:** S-1737-120-7 **EXPIRATION DATE:** 02/29/2028

SECTION: 34 TOWNSHIP: 11N RANGE: 19W

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON FIXED ROOF PETROLEUM STORAGE TANK (TEJON)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Permittee shall conduct True Vapor Pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 3. In lieu of testing each uncontrolled fixed roof tank, an operator may conduct a TVP testing of a representative tank provided the following requirements are met. The selection of representative, uncontrolled fixed roof tanks is submitted in writing to the APCO, and written approval is granted by the APCO prior to conducting the test. One uncontrolled fixed roof tank represents some or all of the tanks in a tank battery. For crude oil production facilities, the representative uncontrolled fixed roof tank shall be the first line tank (or tanks) in a tank battery that is first receiving the produced fluids (mixture of oil, water, and gases) from the crude oil production wells. The stored organic liquid in each of the represented tanks is the same and came from the same source. The TVP and storage temperature of the stored organic liquid of the representative tank to be tested are the same or higher than those of the tanks it is to represent. [District Rule 4623, 6.2.2] Federally Enforceable Through Title V Permit
- 4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. If the tank stores crude oil or petroleum distillates, the operator shall also conduct an API gravity testing. [District Rule 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
- 5. The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rule 4623, 6.4.2] Federally Enforceable Through Title V Permit
- 6. For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rule 4623, 6.4.4] Federally Enforceable Through Title V Permit
- 7. For other organic liquids, the true vapor pressure (TVP) shall be measured using Reid vapor pressure ASTM Method D323, and converting the RVP to TVP at the tank's maximum organic liquid storage temperature. The conversion of RVP to TVP shall be done in accordance of the oil and gas section of "California Air Resources Boards (ARB) Technical Guidance Document to the Criteria and Guidelines Regulations for AB 2588", dated August 1989. As an alternative to using ASTM D 323, the TVP of crude oil with an API gravity range of greater than 26 degrees up to 30 degrees may be determined by using other equivalent test methods approved by APCO, ARB and EPA. [District Rule 4623, 6.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LOCATION: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-120-7 : Sep 7 2023 9:06AM -- MUTHANAM

- Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rule 4623] Federally Enforceable Through Title V Permit
- This tank shall be subject to the requirements of Rule 4623 if the tank loses its exemption under section 4.0 on the date the exemption status is lost. [Rule 4623, 7.2] Federally Enforceable Through Title V Permit
- 10. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
- 11. This unit has a storage capacity less than 420,000 gallons and is used for petroleum or condensate stored, processed and/or treated at a drilling and production facility prior to custody transfer. Therefore, the requirements of 40CFR 60 Subpart K, Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
- 12. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-120-7 : Sep 7 2023 9:06AM -- MUTHANAM

PERMIT UNIT: S-1737-137-4 EXPIRATION DATE: 02/29/2028

SECTION: SE34 TOWNSHIP: T27 RANGE: R25

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON FIXED ROOF PETROLEUM SHIPPING TANK WITH PV VENT (ID: TULARE 34-1 SHIPPING TANK #1)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 6. Formerly S-1132-16-0
- 7. Formerly S-4241-1-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LOCATION: LIGHT OIL CENTRAL, KERN COUNTY, CA

PERMIT UNIT: S-1737-138-4 EXPIRATION DATE: 02/29/2028

SECTION: SE34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON FIXED ROOF PETROLEUM SHIPPING TANK WITH PV VENT (ID: TULARE 34-1 SHIPPING TANK #2)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 6. Formerly S-1132-17-0
- 7. Formerly S-4241-2-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-138-4 : Sep 7 2023 9:06AM -- MUTHANAM

**PERMIT UNIT:** S-1737-139-4 **EXPIRATION DATE:** 02/29/2028

SECTION: SE34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON FIXED ROOF PETROLEUM SHIPPING TANK WITH PV VENT (ID: TULARE 34-1 SHIPPING TANK #3)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 6. Formerly S-1132-18-0
- 7. Formerly S-4241-3-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-139-4 : Sep 7 2023 9:07AM -- MUTHANAM

**PERMIT UNIT:** S-1737-140-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8.820 GALLON FIXED ROOF PETROLEUM SHIPPING TANK WITH PV VENT (ID: TULARE 34-2 SHIPPING TANK #1)

#### PERMIT UNIT REQUIREMENTS

- This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Formerly S-1132-20-0
- 7. Formerly S-4241-4-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-140-4 : Sep 7 2023 9:07AM -- MUTHANAM

**PERMIT UNIT:** S-1737-141-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8.820 GALLON FIXED ROOF PETROLEUM SHIPPING TANK WITH PV VENT (ID: TULARE 34-2 SHIPPING TANK #2)

#### PERMIT UNIT REQUIREMENTS

- This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Formerly S-1132-21-0
- 7. Formerly S-4241-5-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-141-4 : Sep 7 2023 9:07AM -- MUTHANAM

**PERMIT UNIT:** S-1737-142-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON FIXED ROOF CRUDE OIL STORAGE TANK WITH PV VENT (TANK ID WW#2)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.99 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. TVP shall be calculated using CARB approved correlation from most recent Reid Vapor Pressure (RVP). Testing for RVP shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Formerly S-1132-22-1
- 8. Formerly S-4241-6-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-142-4 : Sep 7 2023 9:07AM -- MUTHANAM

**PERMIT UNIT:** S-1737-143-4 **EXPIRATION DATE:** 02/29/2028

SECTION: 34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON SHIPPING TANK (TULARE 34-3 SHIPPING TANK #4)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.98 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. TVP shall be calculated using CARB approved correlation from most recent Reid Vapor Pressure (RVP). Testing for RVP shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Formerly S-1132-23-0
- 8. Formerly S-4241-7-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-143-4 : Sep 7 2023 9:07AM -- MUTHANAM

**PERMIT UNIT:** S-1737-144-4 **EXPIRATION DATE:** 02/29/2028

SECTION: 34 TOWNSHIP: 27S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON SHIPPING TANK (TULARE 34-3 SHIPPING TANK #5)

#### PERMIT UNIT REQUIREMENTS

- This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.98 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- TVP shall be calculated using CARB approved correlation from most recent Reid Vapor Pressure (RVP). Testing for RVP shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Formerly S-1132-24-0
- Formerly S-4241-8-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-144-4 : Sep 7 2023 9:07AM -- MUTHANAM

PERMIT UNIT: S-1737-145-4 EXPIRATION DATE: 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON FIXED ROOF CRUDE OIL STORAGE TANK WITH PV VENT (WW#3)

#### PERMIT UNIT REQUIREMENTS

- 1. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.98 lb/ day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. TVP shall be calculated using CARB approved correlation from most recent Reid Vapor Pressure (RVP). Testing for RVP shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Formerly S-1132-25-1
- 8. Formerly S-4241-9-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-145-4 : Sep 7 2023 9:08AM -- MUTHANAM

**PERMIT UNIT:** S-1737-146-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

4.2 MMBTU/HR COANDA EFFECT SMOKELESS FLARE INCINERATING PRODUCED GAS FROM PRIMARY PRODUCTION WELL (TULARE 3-1, NORTH SHAFTER FIELD)

#### PERMIT UNIT REQUIREMENTS

- 1. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is dark or darker than Ringelmann 1/4 or equivalent to 5% opacity. [District NSR Rule] Federally Enforceable Through Title V Permit
- 2. Flare shall be equipped with a gas flow meter measuring total fuel flow to the flare. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Waste gas flow rate to flare shall not exceed 50 MSCFD. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Emission rates shall not exceed the following: PM10: 0.020 lb/MMBTU, SOx (as SO2): 0.001 lb/MMBTU, NOx (as NO2): 0.068 lb/MMBTU, VOC: 0.088 lb/MMBTU and CO: 0.37 lb/MMBTU. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Sulfur content of gases burned in flare shall not exceed 0.3 gr/100 SCF as H2S. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. The sulfur content of the gas being flared shall be determined using ASTM D1072, D3031, D4084, D3246, or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 7. The gas being flared shall be tested for sulfur content and higher heating value semi-annually. If a semi-annual sulfur content test fails to show compliance, then the compliance testing frequency shall be weekly. If compliance with fuel sulfur content limit has been demonstrated for 8 consecutive weeks, the frequency of testing shall resume to semi-annually. [District Rules 2080 and 4801] Federally Enforceable Through Title V Permit
- 8. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 4311, 5.2] Federally Enforceable Through Title V Permit
- 9. The outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311, 5.3] Federally Enforceable Through Title V Permit
- 10. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present, shall be installed and operated. [District Rule 4311, 5.4] Federally Enforceable Through Title V Permit
- 11. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 4311, 5.5] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-146-4 : Sep 7 2023 9:08AM -- MUTHANAM

- 12. The permittee shall keep accurate records of date, time, amount and sulfur content of gas flared. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 13. Formerly S-1132-26-1
- 14. Formerly S-4241-10-0

**PERMIT UNIT:** S-1737-148-4 **EXPIRATION DATE:** 02/29/2028

SECTION: 03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON SHIPPING TANK (TULARE 3-1 SHIPPING TANK #2)

#### PERMIT UNIT REQUIREMENTS

- This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. Volatile organic compound (VOC) emission rate shall not exceed 1.98 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- TVP shall be calculated using CARB approved correlation from most recent Reid Vapor Pressure (RVP). Testing for RVP shall be conducted annually. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate daily records of throughput, true vapor pressure, temperature of liquids stored and VOC emissions, and shall make such records available for District inspection for a period of five years. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Formerly S-1132-28-0
- Formerly S-4241-12-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-148-4 : Sep 7 2023 9:08AM -- MUTHANAM

**PERMIT UNIT:** S-1737-155-4 **EXPIRATION DATE:** 02/29/2028

SECTION: SW34 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

8,820 GALLON (210 BBL) FIXED ROOF PRODUCED WATER STORAGE TANK WITH PRESSURE/VACUUM RELIEF VALVE AND VENT LINE TO OIL SHIPPING TANKS (TULARE 34-1, NORTH SHAFTER FIELD)

### PERMIT UNIT REQUIREMENTS

- 1. Only produced water shall be stored in this tank with no visible oil pad. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 11 psia under all storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
- 4. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Formerly S-1132-61-0
- 7. Formerly S-4241-23-0

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LOCATION: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-155-4 : Sep 7 2023 9:08AM -- MUTHANAM

**PERMIT UNIT:** S-1737-157-12 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

#### **EQUIPMENT DESCRIPTION:**

63.000 GALLON FIXED ROOF WASH TANK (T-01) WITH VAPOR CONTROL SHARED WITH S-1737-158. '-159. '-160. '-161, AND OPTIONAL PORTABLE TANKS S-1737-181, '-182, '-183, AND/OR '-184 VENTING TO GAS SALES LINE, 41.7 MMBTU/HR COANDA TIP FLARE, FLARES S-1737-167 AND '-180 AND/OR 2.0 MMBTU/HR PRODUCTION HEATER (S-1737-160)

#### PERMIT UNIT REQUIREMENTS

- The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs 1. from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in leak-free condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device that reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas service on tank and tank vapor collection system) shall not exceed 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 4623] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmy, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- Except as otherwise provided in this permit, the operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA

- 10. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 15. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 16. Any component found to be leaking on two consecutive annual inspections is in violation of this rule, even if covered under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 17. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 18. This permit authorizes tank cleaning that is not the result of breakdowns or poor maintenance as a routine maintenance activity. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-157-12 : Sep 7 2023 9:08AM -- MUTHANAM

- 19. This tank shall be degassed before commencing interior cleaning by 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less 2) by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water. or produced water derived from crude oil having a TVP less than 0.5 psia. or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 20. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rules 4623] Federally Enforceable Through Title V Permit
- 22. This tank shall be in compliance with the applicable requirements of District Rule 4623 at all times during draining, degassing, and refilling the tank with an organic liquid having a TVP of 0.5 psia or greater. [District Rule 4623] Federally Enforceable Through Title V Permit
- 23. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623] Federally Enforceable Through Title V Permit
- 24. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623] Federally Enforceable Through Title V Permit
- 25. The permittee shall keep accurate records of the dates of inspection and monitoring and the components inspected and monitored. [District Rule 2201] Federally Enforceable Through Title V Permit
- 26. Gas rate to the production heater shall not exceed 40,000 scf per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 27. The 41.7 MMBtu/hr flare shall be equipped with flared gas flow meter. [District Rules 2201 and 4311] Federally Enforceable Through Title V Permit
- 28. Gas rate to the 41.7 MMBtu/hr flare shall not exceed 4.0 MMscf per day nor 438.0 MMscf per year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 29. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 30. Emission rates for the 41.7 MMBtu/hr flare shall not exceed any of the following: PM10: 20 lb/MMscf, NOx (as NO2): 68 lb/MMscf, VOC: 33 lb/MMscf, or CO: 38 lb/MMscf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 31. Sulfur content of gas burned in the 41.7 MMBtu/hr flare or the heater shall not exceed 0.3 gr/100 scf as sulfur. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 32. The sulfur content of the gas being incinerated in the 41.7 MMBtu/hr flare shall be determined using ASTM Test Methods D3246, D4084, D4810, double GC for H2S and mercaptans, or other method approved by the APCO. [District Rule 2201] Federally Enforceable Through Title V Permit
- 33. Permittee shall measure sulfur content of gas incinerated at least once per year. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 34. The outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the 41.7 MMBtu/hr flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311, 5.3] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-157-12 : Sep 7 2023 9:08AM -- MUTHANAM

- 35. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present, shall be installed and operated. [District Rule 4311, 5.4] Federally Enforceable Through Title V Permit
- 36. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 4311, 5.5] Federally Enforceable Through Title V Permit
- 37. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 38. Permittee shall maintain accurate records of the daily amounts and annual vapor H2S concentration of the gas burned in the 41.7 MMBtu/hr flare and production heater. [District Rules 2201 and 4311] Federally Enforceable Through Title V Permit
- 39. The permittee shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit
- 40. Formerly S-1132-82-0
- 41. Formerly S-4241-25-0

S-1737-157-12 : Sep 7 2023 9:08AM -- MUTHANAM

**PERMIT UNIT:** S-1737-158-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON (1,000 BBL) SHIPPING TANK (T-02) SERVED BY SHARED VAPOR CONTROL SYSTEM LISTED ON S-1737-157

#### PERMIT UNIT REQUIREMENTS

- 1. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Fugitive VOC emissions shall be less than 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-158-4 : Sep 7 2023 9:08AM -- MUTHANAM

- The operator of a fixed roof tank shall maintain all records of required monitoring data and support information. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Formerly S-1132-83-0
- 12. Formerly S-4241-26-0

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENT S-1737-158-4: Sep 7 2023 9:08AM -- MUTHANAM LIGHT OIL CENTRAL, KERN COUNTY, CA

**PERMIT UNIT:** S-1737-159-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON (1,000 BBL) FIXED ROOF WASH TANK (T-03) SERVED BY SHARED VAPOR CONTROL SYSTEM

LISTED ON S-1737-157

#### PERMIT UNIT REQUIREMENTS

- 1. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Fugitive VOC emissions shall be less than 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-159-4 : Sep 7 2023 9:09AM -- MUTHANAM

- The operator of a fixed roof tank shall maintain all records of required monitoring data and support information. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Formerly S-1132-84-2
- 12. Formerly S-4241-27-0

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENT S-1737-159-4: Sep 7 2023 9:09AM -- MUTHANAM LIGHT OIL CENTRAL, KERN COUNTY, CA

**PERMIT UNIT:** S-1737-160-5 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

2.0 MMBTU/HR VAPOR RECOVERY GAS FIRED PRODUCTION HEATER

#### PERMIT UNIT REQUIREMENTS

- 1. The facility shall submit an application to modify the Title V permit in accordance with the timeframes and procedures of District Rule 2520. [District Rule 2520] Federally Enforceable Through Title V Permit
- 2. While dormant, the fuel line shall be physically disconnected from the unit. [District Rule 2080] Federally Enforceable Through Title V Permit
- 3. Permittee shall submit written notification to the District upon designating the unit as dormant or active. [District Rule 2080] Federally Enforceable Through Title V Permit
- 4. While dormant, normal source testing shall not be required. [District Rule 2080] Federally Enforceable Through Title V Permit
- 5. Upon recommencing operation of this unit, normal source testing shall resume. [District Rule 2080] Federally Enforceable Through Title V Permit
- 6. Any source testing required by this permit shall be performed within 60 days of recommencing operation of this unit, regardless of whether the unit remains active or is again designated as dormant. [District Rule 2080] Federally Enforceable Through Title V Permit
- 7. Records of all dates and times that this unit is designated as dormant or active, and copies of all corresponding notices to the District, shall be maintained, retained for a period of at least five years, and made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 8. Gas rate to the production heater shall not exceed 40,000 scf per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Sulfur content of gas burned in flare or heater shall not exceed 0.3 gr/100 scf as sulfur. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Burner shall be equipped with gas flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Emission rates for the heater shall not exceed any of the following: PM-10: 0.012 lb/MMBtu, NOx (as NO2): 0.10 lb/MMBtu, VOC: 0.0058 lb/MMBtu, or CO: 0.021 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The permittee shall tune the unit at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year; and this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. [District Rule 4307, 5.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

- 13. The operator shall keep accurate daily records of the amount of gas burned in the production heater. [District Rule 1070 & 4307] Federally Enforceable Through Title V Permit
- 14. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit
- 15. On and after July 1, 2015, this unit shall comply with the applicable emission requirements of Section 5.1, Table 1 in District Rule 4307. [District Rule 4307, 5.2.3] Federally Enforceable Through Title V Permit
- 16. Formerly S-1132-85-1
- 17. Formerly S-4241-28-0

S-1737-160-5 : Sep 7 2023 9:09AM -- MUTHANAM

**PERMIT UNIT:** S-1737-161-4 **EXPIRATION DATE:** 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON (1,000 BBL) FIXED ROOF OIL SHIPPING TANK SERVED BY SHARED VAPOR CONTROL SYSTEM

LISTED ON S-1737-157

#### PERMIT UNIT REQUIREMENTS

- The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and
  preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623] Federally
  Enforceable Through Title V Permit
- 2. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Fugitive VOC emissions shall be less than 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-161-4 : Sep 7 2023 9:09AM -- MUTHANAM

- The operator of a fixed roof tank shall maintain all records of required monitoring data and support information. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Formerly S-1132-86-0
- 12. Formerly S-4241-29-0

PERMIT UNIT: S-1737-162-4 EXPIRATION DATE: 02/29/2028

SECTION: NW03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

42,000 GALLON (1,000 BBL) FIXED ROOF OIL SHIPPING TANK SERVED BY SHARED VAPOR CONTROL SYSTEM

LISTED ON S-1737-157

#### PERMIT UNIT REQUIREMENTS

- 1. The tank shall be equipped with a vapor loss prevention system capable of collecting all VOC emissions and preventing their emissions to the atmosphere at an efficiency of at least 95% by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 2. The operator shall ensure that the vapor recovery system is functional and is operating as designed at all times. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Fugitive VOC emissions shall be less than 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623, 5.6.2] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. All piping, fittings, and valves shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the provisions of this permit. If any of the tank components are found to leak during an annual inspection, the inspection frequency for that component type shall be changed from annual to quarterly. If no tank components are subsequently found to be leaking during five consecutive inspections, the inspection frequency may be changed from quarterly to annual. Components located in inaccessible (over 15 feet above ground when access is required from the ground or over 6 feet away from a platform when access is required from the platform) locations shall be inspected at least annually and components located in unsafe areas shall be inspected and repaired at the next process unit turnaround (the scheduled shutdown of a unit for maintenance and repair work). [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date of leak detection, and method of detection; 3) Date and emission level of recheck after leak is repaired; 4) Identification and location of essential parts of critical process units found leaking that cannot be repaired until the next process unit turnaround; and 5) Method used to minimize the leak from essential parts of critical process units which cannot be repaired until the next process unit turnaround. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-162-4 : Sep 7 2023 9:09AM -- MUTHANAM

- The operator of a fixed roof tank shall maintain all records of required monitoring data and support information. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Formerly S-1132-87-0
- 12. Formerly S-4241-30-0

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENT S-1737-162-4: Sep 7 2023 9:09AM -- MUTHANAM LIGHT OIL CENTRAL, KERN COUNTY, CA

**EXPIRATION DATE:** 02/29/2028 **PERMIT UNIT:** S-1737-167-8

SECTION: NE03 TOWNSHIP: 28S RANGE: 25E

**EQUIPMENT DESCRIPTION:** 

14.6 MMBTU/HR PRODUCED GAS FLARE WITH COANDA EFFECT TIP AND PILOT AUTHORIZED TO BE USED AT VARIOUS UNSPECIFIED LOCATIONS WITHIN THE LIGHT OIL CENTRAL STATIONARY SOURCE

#### PERMIT UNIT REQUIREMENTS

- Unit shall not be located within 1000 feet of any K-12 school. [CH&SC 42301.6]
- Flare shall not be used within 500 feet of any business or residence. [District Rule 4102]
- This flare is approved for use in well testing, tank and well vent control, and equipment shutdown, emergencies and other situation requiring a safety flare. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall notify the District Compliance Division of each location at which the unit is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 10701
- Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit
- Flare shall operate in a smokeless manner (no greater than 5% opacity) except for three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- Flare shall be equipped with volumetric flow rate indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
- Gas flow rate to flare (not including pilot gas) shall not exceed 350,000 cubic feet per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Emission rates from this unit shall not exceed any of the following limits: NOx (as NO2) 0.068 lb/MMBtu; VOC (as methane) - 0.063 lb/MMBtu; CO - 0.37 lb/MMBtu or PM10 - 0.008 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Gas sulfur content shall not exceed 1.0 gr/100 scf. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 11. Gas shall be tested quarterly for sulfur content. Upon transfer of location or change in the method of operation of the flare (excluding emergencies), gas shall be tested weekly for sulfur content. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 12. The sulfur content of the gas being flared shall be determined using ASTM D1072, D3031, D4084, D3246, or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA

- 13. If the unit is fired on noncertified gaseous fuel and compliance with SOx emission limits is achieved through fuel sulfur content limitations, then the sulfur content of the gaseous fuel being fired in the unit shall be determined using ASTM D 1072, D 3031, D 4084, D 3246 or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. A trained observer, as defined in EPA Method 22, shall check visible emissions at least once every two weeks for a period of 15 minutes. If visible emissions are detected at any time during this period, the observation period shall be extended to two hours. A record containing the results of these observations shall be maintained, which also includes company name, process unit, observer's name and affiliation, date, estimated wind speed and direction, sky condition, and the observer's location relative to the source and sun. [District Rules 2080 and 4101] Federally Enforceable Through Title V Permit
- 16. The flame shall be present at all times when combustible gases are vented through the flare. [District Rule 4311, 5.2] Federally Enforceable Through Title V Permit
- 17. The outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311, 5.3] Federally Enforceable Through Title V Permit
- 18. Permittee shall obtain an ATC to modify any permit unit which authorizes this flare as a control device prior to this flare operating as a control device for that permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 19. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present, shall be installed and operated. [District Rule 4311, 5.4] Federally Enforceable Through Title V Permit
- 20. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 4311, 5.5] Federally Enforceable Through Title V Permit
- 21. The flare shall be inspected every two weeks while in operation for visible emissions. If visible emissions are observed, corrective action shall be taken. If visible emissions continue, an EPA method 9 test shall be conducted within 72 hours. [District Rule 2201] Federally Enforceable Through Title V Permit
- 22. The flare shall be operated according to the manufacturer's specifications, a copy of which shall be maintained on site. [District Rule 2080] Federally Enforceable Through Title V Permit
- 23. Permittee shall maintain accurate daily records of volume, type, higher heating value, and sulfur content and of gas flared [District Rule 2201 & 1070] Federally Enforceable Through Title V Permit
- 24. Permittee shall maintain accurate records of location and duration of operation at each stationary source. [District Rule 2201 & 4409] Federally Enforceable Through Title V Permit
- 25. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2201 & 4409] Federally Enforceable Through Title V Permit
- 26. Permittee shall maintain records of daily amount of total gas flared. Records shall be kept for a minimum of 5 years and shall be made readily available for District inspection upon request. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-167-8 : Sep 7 2023 9:09AM -- MUTHANAM

**PERMIT UNIT:** S-1737-168-18 **EXPIRATION DATE:** 02/29/2028

SECTION: SE36 TOWNSHIP: 26S RANGE: 24E

#### **EQUIPMENT DESCRIPTION:**

126,000 GALLON FIXED ROOF CRUDE OIL GAUGE STORAGE TANK, 3-PHASE SEPARATOR, TWO HEATER TREATERS (EACH WITH BURNER(S) RATED AT 5 MMBTU/HR OR LESS), TWO 2-PHASE SEPARATORS SERVED BY VAPOR RECOVERY SYSTEM SHARED WITH TANKS S-1737-169, '-170, '-171 AND '-193. VAPOR RECOVERY SYSTEM CONSISTS OF COMPRESSOR AND ASSOCIATED PIPING DISCHARGING TO FLARE S-1737-180-0 AND/OR SALES GAS LINE

### PERMIT UNIT REQUIREMENTS

- 1. Gases from the tanks, heater treaters, and all separators shall be flared or routed to a sales pipeline. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. The API gravity of any organic liquid stored or processed in this tank shall be less than 30ø. [District Rules 2201 and 4409] Federally Enforceable Through Title V Permit
- 3. Fugitive VOC emissions from all components associated with this tank shall not exceed 0.14 lb/day as calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999). [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. The storage tank shall be fully enclosed and shall be maintained in a leak-free condition. The storage tank shall be connected to an APCO-approved vapor recovery system consisting of a closed system that collects all VOCs from the storage tank(s) and a VOC control device. The vapor recovery system shall be maintained in leak-free condition. Collected vapor shall be directed to a gas pipeline distribution system or to an approved control devices having a destruction efficiency of at least 99% by weight as determined by the test method specified in Section 6.4.6 of District Rule 4623. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. Fugitive VOC emissions from all components associated with the vapor recovery system (shared with S-1737-169, '-170, '-171 and '-193) including vapor collection piping, vapor compressor, heater treaters, flare gas line, separator vessels and scrubbers shall not exceed 0.98 lb/day as calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA 8-1737-188-18: Sep 7 2023 9:09AM -- MUTHANAM

- 9. Permittee shall maintain accurate fugitive component count and resultant emissions calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities, Table IV-2c, Oil and Gas Production Screening Value Ranges Emission Factors (Feb 1999). These records shall be retained on-site for a period of at least five years, and shall be made available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Heater treaters shall only be fired on PUC-quality natural gas or LPG. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The permittee shall tune the unit (two heaters)at least twice per calendar year, (from four to eight months apart) using a qualified technician in accordance with the procedure described in Rule 4304. If the unit does not operate throughout a continuous six-month period within a calendar year, only one tune-up is required for a calendar year. No tune-up is required if the unit is not operated during that calendar year; and this unit may be test fired to verify availability of the unit for its intended use, but once the test firing is complete the unit shall be shutdown. [District Rule 4307] Federally Enforceable Through Title V Permit
- 12. The permittee shall keep accurate records of each organic liquid stored in the tank, including its type and API gravity. [District Rules 1070, 2201 and 4409] Federally Enforceable Through Title V Permit
- 13. On and after July 1, 2015, the heater treaters in this unit shall comply with the applicable emission requirements of Section 5.1, Table 1 in District Rule 4307. [District Rule 4307] Federally Enforceable Through Title V Permit
- 14. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070 and 4623] Federally Enforceable Through Title V Permit

S-1737-168-18 : Sep 7 2023 9:09AM -- MUTHANAM

**PERMIT UNIT:** S-1737-169-4 **EXPIRATION DATE:** 02/29/2028

SECTION: S36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

126.000 GALLON FIXED ROOF CRUDE OIL GAUGE STORAGE TANK SERVED BY VAPOR RECOVERY SYSTEM

**SHARED WITH S-1737-168** 

#### PERMIT UNIT REQUIREMENTS

- The API gravity of any organic liquid stored or processed in this tank shall be less than 30ø. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas service on tank (if permit includes the vapor control system Insert: and tank vapor collection system) shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- The tank shall be vented to a vapor control system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor control system shall be APCO-approved and maintained in leakfree condition. Vapors shall be discharged to approved control devices having a destruction efficiency of at least 99% by weight. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Any tank gauging or sampling device on a tank vented to the vapor control system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP

- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. The permittee shall keep accurate records of each organic liquid stored in the tank, including its type and API gravity. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-169-4 : Sep 7 2023 9:09AM -- MUTHANAM

**PERMIT UNIT:** S-1737-170-4 **EXPIRATION DATE:** 02/29/2028

SECTION: SE 36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

21,000 GALLON FIXED ROOF CRUDE OIL GAUGE STORAGE TANK SERVED BY VAPOR RECOVERY SYSTEM

**SHARED WITH S-1737-168** 

#### PERMIT UNIT REQUIREMENTS

- 1. The API gravity of any organic liquid stored or processed in this tank shall be less than 30ø. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. VOC fugitive emissions from the components in gas service on tank (if permit includes the vapor control system Insert: and tank vapor collection system) shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. The tank shall be vented to a vapor control system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor control system shall be APCO-approved and maintained in leak-free condition. Vapors shall be discharged to approved control devices having a destruction efficiency of at least 99% by weight. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any tank gauging or sampling device on a tank vented to the vapor control system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. The permittee shall keep accurate records of each organic liquid stored in the tank, including its type and API gravity. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-170-4 : Sep 7 2023 9:10AM -- MUTHANAM

**PERMIT UNIT:** S-1737-171-4 **EXPIRATION DATE:** 02/29/2028

SECTION: SE 36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

21,000 GALLON FIXED ROOF CRUDE OIL GAUGE STORAGE TANK SERVED BY VAPOR RECOVERY SYSTEM

**SHARED WITH S-1737-168** 

#### PERMIT UNIT REQUIREMENTS

- 1. The API gravity of any organic liquid stored or processed in this tank shall be less than 30ø. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. VOC fugitive emissions from the components in gas service on tank (if permit includes the vapor control system Insert: and tank vapor collection system) shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. The tank shall be vented to a vapor control system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor control system shall be APCO-approved and maintained in leak-free condition. Vapors shall be discharged to approved control devices having a destruction efficiency of at least 99% by weight. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a Leak-Free condition. [District Rules 2201 and 4623, 5.6.3] Federally Enforceable Through Title V Permit
- 6. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A liquid leak is defined as the dripping of organic liquid at a rate more than 3 drops per minute. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any tank gauging or sampling device on a tank vented to the vapor control system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP

- 10. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. The permittee shall keep accurate records of each organic liquid stored in the tank, including its type and API gravity. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 12. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1737-172-12 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

12,600 GALLON CRUDE OIL WASH TANK WITH VAPOR CONTROL SYSTEM INCLUDING COMPRESSOR, SERVED BY FLARE AND HYDROGEN SULFIDE SCAVENGER SYSTEM LISTED ON S-1737-178, SHARED WITH S-1737-173, -174, -175, -176, -200, AND -202 (SEMITROPIC TANK BATTERY)

### PERMIT UNIT REQUIREMENTS

- 1. Combined VOC emissions rate from the components associated with the tank and the vapor recovery system in gas, light liquid and light crude oil service shall not exceed 0.4 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Vapor recovery system shall be maintained in leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. The tank shall be equipped with a vapor recovery system consisting of a closed vent system that collects all VOCs from the storage tank, and a VOC control device. The vapor recovery system shall be APCO-approved and maintained in gas-tight condition. The VOC control device shall be either of the following: a vapor return or condensation system that connects to a gas pipeline distribution system, or an approved VOC destruction device that reduces the inlet VOC emissions by at least 95% by weight as determined by the test method specified in Section 6.4.6. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. Any tank gauging or sampling device on this tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 6. Leak-free shall be a condition without a gas leak or a liquid leak. Gas Leak shall be defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the EPA Method 21. Liquid leak is shall be defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 7. Permittee shall maintain a log indicating component type, number of components, appropriate emission factors from CAPCOA 's document "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities" Table IV-2c (Feb 1999) Screening Range Emissions Factors, and resultant emissions to demonstrate on-going compliance with the daily emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-172-12 : Sep 7 2023 9:10AM -- MUTHANAM

- Hatch, tank seals and seams, cable seals, piping components directly affixed to the tank, components for vapor recovery system including but not limited to valves, flanges, connectors etc. shall be inspected and monitored at least once every quarter by the operator using portable hydrocarbon detection instrument in accordance with EPA Method 21. If a component type found to leak during the quarterly inspection, then conduct monthly inspections of that component type for two consecutive months. If a component type is found to have no leak after two consecutive months, then revert to quarterly inspections. [District Rule 2201] Federally Enforceable Through Title V Permit
- The operator shall keep records of the dates on which components are inspected and monitored, and number of components inspected corresponding to each component type. For leaking components, the operator shall immediately affix a tag and maintain records of liquid leak and gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

**PERMIT UNIT:** S-1737-173-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

21,000 GALLON FIXED ROOF STOCK TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON S-1737-172

(SEMITROPIC TANK BATTERY)

#### PERMIT UNIT REQUIREMENTS

- 1. Combined VOC emissions rate from the components associated with the tank in gas, light liquid and light crude oil service shall not exceed 0.2 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Any tank gauging or sampling device on this tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. Leak-free shall be a condition without a gas leak or a liquid leak. Gas Leak shall be defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the EPA Method 21. Liquid leak is shall be defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain a log indicating component type, number of components, appropriate emission factors from CAPCOA 's document "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities" Table IV-2c (Feb 1999) Screening Range Emissions Factors, and resultant emissions to demonstrate on-going compliance with the daily emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Hatch, tank seals and seams, cable seals, piping components directly affixed to the tank including but not limited to valves, flanges, connectors etc. shall be inspected and monitored at least once every quarter by the operator using portable hydrocarbon detection instrument in accordance with EPA Method 21. If a component type found to leak during the quarterly inspection, then conduct monthly inspections of that component type for two consecutive months. If a component type is found to have no leak after two consecutive months, then revert to quarterly inspections. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. The operator shall keep records of the dates on which components are inspected and monitored, and number of components inspected corresponding to each component type. For leaking components, the operator shall immediately affix a tag and maintain records of liquid leak and gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-173-3 : Sep 7 2023 9:10AM -- MUTHANAM

**PERMIT UNIT:** S-1737-174-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

21,000 GALLON FIXED ROOF STOCK TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON S-1737-172 (SEMITROPIC TANK BATTERY)

#### PERMIT UNIT REQUIREMENTS

- 1. Combined VOC emissions rate from the components associated with the tank in gas, light liquid and light crude oil service shall not exceed 0.2 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Any tank gauging or sampling device on this tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 4. Leak-free shall be a condition without a gas leak or a liquid leak. Gas Leak shall be defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the EPA Method 21. Liquid leak is shall be defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain a log indicating component type, number of components, appropriate emission factors from CAPCOA 's document "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities" Table IV-2c (Feb 1999) Screening Range Emissions Factors, and resultant emissions to demonstrate on-going compliance with the daily emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Hatch, tank seals and seams, cable seals, piping components directly affixed to the tank including but not limited to valves, flanges, connectors etc. shall be inspected and monitored at least once every quarter by the operator using portable hydrocarbon detection instrument in accordance with EPA Method 21. If a component type found to leak during the quarterly inspection, then conduct monthly inspections of that component type for two consecutive months. If a component type is found to have no leak after two consecutive months, then revert to quarterly inspections. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. The operator shall keep records of the dates on which components are inspected and monitored, and number of components inspected corresponding to each component type. For leaking components, the operator shall immediately affix a tag and maintain records of liquid leak and gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-174-3 : Sep 7 2023 9:10AM -- MUTHANAM

**PERMIT UNIT:** S-1737-175-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

21.000 GALLON FIXED ROOF SKIM TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON S-1737-172 (SEMITROPIC TANK BATTERY)

#### PERMIT UNIT REQUIREMENTS

- Combined VOC emissions rate from the components associated with the tank in gas, light liquid and light crude oil service shall not exceed 0.2 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Any tank gauging or sampling device on this tank vented to the vapor recovery system shall be equipped with a leakfree cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- Leak-free shall be a condition without a gas leak or a liquid leak. Gas Leak shall be defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the EPA Method 21. Liquid leak is shall be defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain a log indicating component type, number of components, appropriate emission factors from CAPCOA's document "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities" Table IV-2c (Feb 1999) - Screening Range Emissions Factors, and resultant emissions to demonstrate on-going compliance with the daily emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
- The operator shall keep records of the dates on which components are inspected and monitored, and number of components inspected corresponding to each component type. For leaking components, the operator shall immediately affix a tag and maintain records of liquid leak and gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- Hatch, tank seals and seams, cable seals, piping components directly affixed to the tank including but not limited to valves, flanges, connectors etc. shall be inspected and monitored at least once every quarter by the operator using portable hydrocarbon detection instrument in accordance with EPA Method 21. If a component type found to leak during the quarterly inspection, then conduct monthly inspections of that component type for two consecutive months. If a component type is found to have no leak after two consecutive months, then revert to quarterly inspections. [District Rule 2201] Federally Enforceable Through Title V Permit
- All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location:

S-1737-175-3 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-176-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

4200 GALLON FIXED ROOF SLOP TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON S-1737-172

(SEMITROPIC TANK BATTERY)

#### PERMIT UNIT REQUIREMENTS

- Combined VOC emissions rate from the components associated with the tank in gas, light liquid and light crude oil service shall not exceed 0.1 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Any tank gauging or sampling device on this tank vented to the vapor recovery system shall be equipped with a leakfree cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- Leak-free shall be a condition without a gas leak or a liquid leak. Gas Leak shall be defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated with methane in accordance with the EPA Method 21. Liquid leak is shall be defined as the dripping of organic liquid at a rate of more than 3 drops per minute. [District Rule 4623] Federally Enforceable Through Title V Permit
- Permittee shall maintain a log indicating component type, number of components, appropriate emission factors from CAPCOA's document "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities" Table IV-2c (Feb 1999) - Screening Range Emissions Factors, and resultant emissions to demonstrate on-going compliance with the daily emission limit. [District Rule 2201] Federally Enforceable Through Title V Permit
- Hatch, tank seals and seams, cable seals, piping components directly affixed to the tank including but not limited to valves, flanges, connectors etc. shall be inspected and monitored at least once every quarter by the operator using portable hydrocarbon detection instrument in accordance with EPA Method 21. If a component type found to leak during the quarterly inspection, then conduct monthly inspections of that component type for two consecutive months. If a component type is found to have no leak after two consecutive months, then revert to quarterly inspections. [District Rule 2201] Federally Enforceable Through Title V Permit
- The operator shall keep records of the dates on which components are inspected and monitored, and number of components inspected corresponding to each component type. For leaking components, the operator shall immediately affix a tag and maintain records of liquid leak and gas leak detection readings, date/time leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 2201] Federally Enforceable Through Title V Permit
- All records shall be retained for a minimum of five years, and shall be made available for District inspection upon request. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

LIGHT OIL CENTRAL, KERN COUNTY, CA

**PERMIT UNIT:** S-1737-177-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

0.5 MMBTU/HR FIELD GAS-FIRED HEATER (SEMITROPIC TANK BATTERY)

### PERMIT UNIT REQUIREMENTS

- 1. Particulate matter emissions shall not exceed 0.1 grain/dscf at operating conditions, nor 0.1 grain/dscf calculated to 12% CO2, nor 10 lb/hr. [District Rule 4201 and District Rule 4301, 5.1 and 5.2.3] Federally Enforceable Through Title V Permit
- 2. Emissions of sulfur compounds from this unit shall not exceed 200 lb per hour, calculated as SO2. [District Rules 4301, 5.2.1] Federally Enforceable Through Title V Permit
- 3. Emissions of nitrogen oxides from this unit shall not exceed 140 lb per hour, calculated as NO2. [District Rule 4301, 5.2.1] Federally Enforceable Through Title V Permit
- 4. Sulfur compound emissions shall not exceed 0.2% by volume, 2000 ppmv, on a dry basis averaged over 15 consecutive minutes. [District Rule 4801]

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA 8-1737-177-3: Sep 7 2023 9:11AM - MUTHANAM

**PERMIT UNIT:** S-1737-178-4 **EXPIRATION DATE:** 02/29/2028

SECTION: SW23 TOWNSHIP: 27S RANGE: 23E

#### **EQUIPMENT DESCRIPTION:**

25 FOOT TALL MACTRONIC AIR-ASSISTED PROCESS GAS FLARE SERVING VAPOR CONTROL SYSTEM LISTED ON S-1737-172, WITH 2 INCH DIAMETER FLARE GAS LINE, 6 INCH DIAMETER FLARE STACK, ELECTRONIC IGNITOR, AND FLAME ARRESTOR SERVED BY 20 BBL GAS-LIQUID SEPARATOR; 3 EACH, 3 BBL KNOCKOUT VESSELS; AND AN H2S SCAVENGER

#### PERMIT UNIT REQUIREMENTS

- 1. Gas shall be processed in the H2S scrubber as needed to meet 50 ppmv sulfur (as H2S) content limit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. Flare air-assist blower shall be maintained and operated for smokeless combustion, i.e. no visible emissions in excess of 5% opacity or 1/4 Ringelmann. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Flare shall be equipped with waste gas volume flow meter. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. This permit does not authorize the utilization of any IC engine, or other combustion device requiring a separate permit, for powering the air assist to the flare. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Flare shall operate in a smokeless manner (no greater than 5% opacity) except for three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Operator shall immediately utilize air assist if flare exhibits smoke greater than 0% opacity. [District Rule 2201 and 4101] Federally Enforceable Through Title V Permit
- 7. Total sulfur (as H2S) concentration of gas incinerated in flare shall not exceed 50 ppmv. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 8. The amount of gas combusted shall not exceed 100,000 scf/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Emissions from the flare shall not exceed any of the following (based on total gas combusted): NOx (as NO2): 0.068 lb/MMBtu; PM10: 0.008 lb/MMBtu; CO: 0.37 lb/MMBtu; or VOC: 0.063 lb/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 10. Fugitive VOC emissions rate, calculated using CAPCOA California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities Table IV-2c less than or equal to 10,000 ppmv (Feb 1999), from the total number of tank components, including vapor control system components from the tank to the vapor control system trunk line shall not exceed 1.1 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. Permittee shall comply with all applicable requirements of Rule 4311. [District Rule 4311] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-178-4 : Sep 7 2023 9:11AM -- MUTHANAM

- 12. All piping, valves and fittings shall be constructed and maintained in a gas-tight condition. Gas-tight shall be defined as emitting no more than 10,000 ppmv of methane measured at the potential source with an instrument calibrated with methane in accordance with EPA Method 21. Emissions in excess of this limit shall be considered a leak. [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Permittee shall measure sulfur content of gas incinerated in flare at least once every year. Such data shall be submitted to the District within 60 days of sample collection. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 14. Permittee shall determine sulfur content of gas flared using ASTM method D3246 or double GC for H2S and mercaptans. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Permittee shall keep accurate records of daily, quarterly, and annual quantity of gas combusted, and such records shall be retained for a period of five years and made readily available for District inspection upon request. [District Rule 2201] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-178-4 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-180-6 **EXPIRATION DATE:** 02/29/2028

SECTION: S36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

49 MMBTU/HR FLARE APPROVED FOR USE IN WELL TESTING, TANK AND WELL VENT CONTROL, EQUIPMENT SHUTDOWN, EMERGENCIES AND OTHER SITUATIONS REQUIRING A SAFETY FLARE AT VARIOUS UNSPECIFIED LOCATIONS

#### PERMIT UNIT REQUIREMENTS

- 1. Flare shall not be located within 1000 feet of any K-12 school. [CH&SC 42301.6]
- 2. The flare must not operate within 100 meter from the facility boundary. [District Rule 4102]
- 3. Permittee shall notify the District Compliance Division of each location at which the flare is located in excess of 24 hours. Such notification shall be made no later than 48 hours after starting operation at the location. [District Rule 1070] Federally Enforceable Through Title V Permit
- 4. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit
- 5. Flare shall operate in a smokeless manner (0% opacity) except for three minutes in any one hour. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. Flare gas inlet line shall be equipped with operational volumetric totalizing flowrate indicator. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. Gas flowrate to flare (not including pilot gas) shall not exceed 1.4 MMscf per day nor 255.5 MMscf/yr of gas. [District Rule 2201] Federally Enforceable Through Title V Permit
- 8. Emission rates from this unit shall not exceed any of the following limits: NOx (as NO2) 0.068 lb/Mscf; VOC (as methane) 0.063 lb/Mscf; CO 0.37 lb/Mscf or PM10 0.008 lb/Mscf. [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. Gas sulfur content shall not exceed 0.25 gr/100 scf. [District Rules 2201 and 4801] Federally Enforceable Through Title V Permit
- 10. Gas shall be tested quarterly for sulfur content. Upon transfer of location or change in the method of operation of the flare (excluding emergencies), gas shall be tested weekly for sulfur content. If compliance with the fuel sulfur content limit has been demonstrated for 8 consecutive weeks then the fuel testing frequency shall be quarterly. If a quarterly fuel content source test fails to show compliance, weekly testing shall resume. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The sulfur content of the gas being flared shall be determined using ASTM D1072, D3031, D4084, D3246, or grab sample analysis by GC-FPD/TCD performed in the laboratory. [District Rule 1081] Federally Enforceable Through Title V Permit
- 12. If fuel analysis is used to demonstrate compliance with conditions of this permit, the fuel higher heating value for each fuel shall be certified by a third party fuel supplier or determined by: ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-180-6 : Sep 7 2023 9:11AM -- MUTHANAM

- 13. A trained observer, as defined in EPA Method 22, shall check visible emissions at least once every two weeks for a period of 15 minutes. If visible emissions are detected at any time during this period, the observation period shall be extended to two hours. A record containing the results of these observations shall be maintained, which also includes company name, process unit, observer's name and affiliation, date, estimated wind speed and direction, sky condition, and the observer's location relative to the source and sun. [District Rules 2080 and 4101] Federally Enforceable Through Title V Permit
- 14. The outlet shall be equipped with an automatic ignition system, or, shall operate with a pilot flame present at all times when combustible gases are vented through the flare, except during purge periods for automatic-ignition equipped flares. [District Rule 4311] Federally Enforceable Through Title V Permit
- 15. Permittee shall obtain an ATC to modify any permit unit which authorizes this flare as a control device prior to this flare operating as a control device for that permit unit. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. Except for flares equipped with a flow-sensing ignition system, a heat sensing device such as a thermocouple, ultraviolet beam sensor, infrared sensor, or an equivalent device, capable of continuously detecting at least one pilot flame or the flare flame is present, shall be installed and operated. [District Rule 4311] Federally Enforceable Through Title V Permit
- 17. Flares that use flow-sensing automatic ignition systems and which do not use a continuous flame pilot shall use purge gas for purging. [District Rule 4311] Federally Enforceable Through Title V Permit
- 18. Open flares (air-assisted, steam assisted or non-assisted) in which the flare gas pressure is less than 5 psig shall be operated in such a manner that meets the provisions of 40 CFR 60.18. [District Rule 4311] Federally Enforceable Through Title V Permit
- 19. The flare shall be inspected every two weeks while in operation for visible emissions. If visible emissions are observed, corrective action shall be taken. If visible emissions continue, an EPA method 9 test shall be conducted within 72 hours. [District Rule 2201] Federally Enforceable Through Title V Permit
- 20. The flare shall be operated according to the manufacturer's specifications, a copy of which shall be maintained on site. [District Rule 2080] Federally Enforceable Through Title V Permit
- 21. Permittee shall maintain accurate daily records of volume, type, higher heating value, and sulfur content of gas flared [District Rule 2201 & 1070] Federally Enforceable Through Title V Permit
- 22. Permittee shall maintain accurate records of location and duration of operation at each stationary source. [District Rule 2201, 4311 & 4409] Federally Enforceable Through Title V Permit
- 23. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 2201, 4311 & 4409] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-180-6 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-185-2 **EXPIRATION DATE:** 02/29/2028

SECTION: SE 36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

500 BBL CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON PERMIT S-

1737-168

### PERMIT UNIT REQUIREMENTS

- 1. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 2. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 3. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. VOC fugitive emissions from the components in gas/light oil service on tank and from tank to vapor control, system trunk line shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-185-2 : Sep 7 2023 9:11AM -- MUTHANAM

- 10. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 15. This permit authorizes tank cleaning that is not the result of breakdowns or poor maintenance as a routine maintenance activity. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 16. This tank shall be degassed before commencing interior cleaning by 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less 2) by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water. or produced water derived from crude oil having a TVP less than 0.5 psia. or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 17. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 18. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rules 4623] Federally Enforceable Through Title V Permit
- 19. This tank shall be in compliance with the applicable requirements of District Rule 4623 at all times during draining, degassing, and refilling the tank with an organic liquid having a TVP of 0.5 psia or greater. [District Rule 4623] Federally Enforceable Through Title V Permit

S-1737-185-2 : Sep 7 2023 9:11AM -- MUTHANAM

- 20. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. The permittee shall keep accurate records of the dates of inspection and monitoring and the components inspected and monitored. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-185-2 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-186-2 **EXPIRATION DATE:** 02/29/2028

SECTION: SE 36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

500 BBL CRUDE OIL STORAGE TANK CONNECTED TO THE VAPOR CONTROL SYSTEM LISTED ON PERMIT S-

1737-168

### PERMIT UNIT REQUIREMENTS

- 1. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 2. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 3. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. VOC fugitive emissions from the components in gas/light oil service on tank and from tank to vapor control, system trunk line shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-186-2 : Sep 7 2023 9:11AM -- MUTHANAM

- 10. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623]
- 14. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 15. This permit authorizes tank cleaning that is not the result of breakdowns or poor maintenance as a routine maintenance activity. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 16. This tank shall be degassed before commencing interior cleaning by 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less 2) by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water, or produced water derived from crude oil having a TVP less than 0.5 psia. or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 17. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 18. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rules 4623] Federally Enforceable Through Title V Permit
- 19. This tank shall be in compliance with the applicable requirements of District Rule 4623 at all times during draining, degassing, and refilling the tank with an organic liquid having a TVP of 0.5 psia or greater. [District Rule 4623] Federally Enforceable Through Title V Permit

S-1737-186-2 : Sep 7 2023 9:11AM -- MUTHANAM

- 20. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. The permittee shall keep accurate records of the dates of inspection and monitoring and the components inspected and monitored. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-186-2 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-193-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 36 TOWNSHIP: 26S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

3.000 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON TANK S-1737-168

#### PERMIT UNIT REQUIREMENTS

- 1. All piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 2. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 3. Any tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 4. VOC fugitive emissions from the components in gas/light oil service on tank and from tank to vapor control, system trunk line shall not exceed 0.1 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 8. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit
- 9. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL,KERN COUNTY, CA

S-1737-193-3 : Sep 7 2023 9:11AM -- MUTHANAM

- 10. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 11. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 12. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623, Table 3 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623, Table 3 shall constitute a violation of this rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 13. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 14. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 15. This permit authorizes tank cleaning that is not the result of breakdowns or poor maintenance as a routine maintenance activity. [District Rules 4623 and 2080] Federally Enforceable Through Title V Permit
- 16. This tank shall be degassed before commencing interior cleaning by 1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less 2) by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water. or produced water derived from crude oil having a TVP less than 0.5 psia. or 3) by displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 17. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 18. To facilitate connection to an external APCO-approved recovery system, a suitable tank fitting, such as a manway, may be temporarily removed for a period of time not to exceed 1 hour. [District Rules 4623] Federally Enforceable Through Title V Permit
- 19. This tank shall be in compliance with the applicable requirements of District Rule 4623 at all times during draining, degassing, and refilling the tank with an organic liquid having a TVP of 0.5 psia or greater. [District Rule 4623] Federally Enforceable Through Title V Permit

S-1737-193-3 : Sep 7 2023 9:11AM -- MUTHANAM

- 20. While performing tank cleaning activities, operators may only use the following cleaning agents: diesel, solvents with an initial boiling point of greater than 302 degrees F, solvents with a vapor pressure of less than 0.5 psia, or solvents with 50 grams of VOC per liter or less. [District Rule 4623] Federally Enforceable Through Title V Permit
- 21. Steam cleaning shall only be allowed at locations where wastewater treatment facilities are limited, or during the months of December through March. [District Rule 4623] Federally Enforceable Through Title V Permit
- 22. The permittee shall keep accurate records of the dates of inspection and monitoring and the components inspected and monitored. [District Rule 2201] Federally Enforceable Through Title V Permit
- 23. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 24. The permittee shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2201 and 4623] Federally Enforceable Through Title V Permit

S-1737-193-3 : Sep 7 2023 9:11AM -- MUTHANAM

**PERMIT UNIT:** S-1737-200-3 **EXPIRATION DATE:** 02/29/2028

SECTION: SW 23 TOWNSHIP: 27S RANGE: 24E

**EQUIPMENT DESCRIPTION:** 

500 BBL FIXED ROOF CRUDE OIL TANK VENTED TO VAPOR CONTROL SYSTEM LISTED ON TANK S-1737-172

#### PERMIT UNIT REQUIREMENTS

- The tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A gas leak is a violation of Rule 2201. [District Rule 2201] Federally Enforceable Through Title V Permit
- VOC fugitive emissions from the components in gas service on the tank up to the vapor control system trunk line shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location: S-1737-200-3 : Sep 7 2023 9:11AM -- MUTHANAM

- This tank shall be degassed before commencing interior cleaning by one of the following methods (1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less; or (2) displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water or produced water derived from crude oil having a TVP less than 0.5 psia; or (3) displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 10. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 12. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623 shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 16. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location:

S-1737-200-3 : Sep 7 2023 9:11AM -- MUTHANAM

18. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit

**EXPIRATION DATE:** 02/29/2028 **PERMIT UNIT:** S-1737-201-2

**EQUIPMENT DESCRIPTION:** 

500 BBL CRUDE OIL STORAGE (BAKER STYLE) TANK

### PERMIT UNIT REQUIREMENTS

- This tank shall be equipped with a pressure-vacuum (PV) relief valve set to within 10% of the maximum allowable working pressure of the tank, permanently labeled with the operating pressure settings, properly maintained in good operating order in accordance with the manufacturer's instructions, and shall remain in leak-free condition except when the operating pressure exceeds the valve's set pressure. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit. [District Rule 2201] Federally Enforceable Through Title V Permit
- The tank shall be equipped with a fixed roof with no holes or openings. [District Rule 2201] Federally Enforceable Through Title V Permit
- 3. Tank throughput shall not exceed 20 bbls per day based on a monthly average. [District Rule 2201] Federally Enforceable Through Title V Permit
- Tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.1 psia under all storage conditions. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- VOC emission rate from the tank shall not exceed 0.5 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- For crude oil with an API gravity of 26 degrees or less, the TVP shall be determined using the latest version of the Lawrence Berkeley National Laboratory "test Method for Vapor pressure of Reactive Organic Compounds in Heavy Crude Oil Using Gas Chromatograph", as approved by ARB and EPA. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- The API gravity of crude oil or petroleum distillate shall be determined by using ASTM Method D 287 e1 "Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method). Sampling for API gravity shall be performed in accordance with ASTM Method D 4057 "Standard Practices for Manual Sampling of Petroleum and Petroleum Products." [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 10. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP LIGHT OIL CENTRAL, KERN COUNTY, CA Location: S-1737-201-2 : Sep 7 2023 9:12AM -- MUTHANAM

- 11. Permittee shall maintain monthly records of average daily crude oil throughput and shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
- 12. All records required to be maintained by this permit shall be maintained on site for a period of at least five years and shall be made available for District inspection upon request. [District Rules 1070 and 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENT S-1737-201-2: Sep 7 2023 9:12AM -- MUTHANAM LIGHT OIL CENTRAL, KERN COUNTY, CA

PERMIT UNIT: S-1737-202-2 EXPIRATION DATE: 02/29/2028

SECTION: SW23 TOWNSHIP: 27S RANGE: 23E

**EQUIPMENT DESCRIPTION:** 

500 BBL CRUDE OIL STORAGE TANK SERVED BY SHARED VAPOR CONTROL SYSTEM LISTING ON PERMIT S-1737-172 (SEMITROPIC TANK BATTERY)

### PERMIT UNIT REQUIREMENTS

- 1. The tank and all piping, valves, and fittings shall be constructed and maintained in a leak-free condition. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 2. All tank gauging or sampling device on a tank vented to the vapor recovery system shall be equipped with a leak-free cover which shall be closed at all times except during gauging or sampling. [District Rule 4623] Federally Enforceable Through Title V Permit
- 3. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 parts per million by volume (ppmv), as methane, above background on a portable hydrocarbon detection instrument that is calibrated to methane in accordance with the procedures specified in EPA Test Method 21. A gas leak is a violation of Rule 2201. [District Rule 2201] Federally Enforceable Through Title V Permit
- 4. VOC fugitive emissions from the components in gas service on the tank up to the vapor control system trunk line shall not exceed 0.2 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 5. Permittee shall maintain accurate component count for tank according to CAPCOA's "California Implementation Guidelines for Estimating Mass Emissions of Fugitive Hydrocarbon Leaks at Petroleum Facilities," Table IV-2c (Feb 1999), Screening Value Range emission factors < 10,000 ppmv. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
- 6. All piping, fittings, and valves on this tank shall be inspected annually by the facility operator in accordance with EPA Method 21, with the instrument calibrated with methane, to ensure compliance with the leaking provisions of this permit. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit
- 7. Permittee shall notify the APCO in writing at least three (3) days prior to performing tank degassing and interior tank cleaning activities. Written notification shall include the following: 1) the Permit to Operate number and physical location of the tank being degassed, 2) the date and time that tank degassing and cleaning activities will begin, 3) the degassing method, as allowed in this permit, to be used, 4) the method to be used to clean the tank, including any solvents to be used, and 5) the method to be used to dispose of any removed sludge, including methods that will be used to control emissions from the receiving vessel and emissions during transport. [District Rule 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-202-2 : Sep 7 2023 9:12AM -- MUTHANAM

- 8. This tank shall be degassed before commencing interior cleaning by one of the following methods (1) exhausting VOCs contained in the tank vapor space to an APCO-approved vapor recovery system until the organic vapor concentration is 5,000 ppmv or less, or is 10 percent or less of the lower explosion limit (LEL), whichever is less; or (2) displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable liquid until 90 percent or more of the maximum operating level of the tank is filled. Suitable liquids are organic liquids having a TVP of less than 0.5 psia, water, clean produced water or produced water derived from crude oil having a TVP less than 0.5 psia; or (3) displacing VOCs contained in the tank vapor space to an APCO-approved vapor recovery system by filling the tank with a suitable gas. Degassing shall continue until the operator has achieved a vapor displacement equivalent to at least 2.3 times the tank capacity. Suitable gases are air, nitrogen, carbon dioxide, or natural gas containing less than 10 percent VOC by weight. [District Rule 4623] Federally Enforceable Through Title V Permit
- 9. During tank degassing, the operator shall discharge or displace organic vapors contained in the tank vapor space to an APCO-approved vapor recovery system. [District Rule 4623] Federally Enforceable Through Title V Permit
- 10. Operator shall visually inspect tank shell, hatches, seals, seams, cable seals, valves, flanges, connectors, and any other piping components directly affixed to the tank and within five feet of the tank at least once per year for liquid leaks, and with a portable hydrocarbon detection instrument conducted in accordance with EPA Method 21 for gas leaks. Operator shall also visually or ultrasonically inspect as appropriate, the external shells and roofs of uninsulated tanks for structural integrity annually. [District Rule 4623] Federally Enforceable Through Title V Permit
- 11. Upon detection of a liquid leak, defined as a leak rate of greater than or equal to 30 drops per minute, operator shall repair the leak within 8 hours. For leaks with a liquid leak rate of between 3 and 30 drops per minute, the leaking component shall be repaired within 24 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 12. Upon detection of a gas leak, defined as a VOC concentration of greater than 10,000 ppmv measured in accordance with EPA Method 21, operator shall take one of the following actions: 1) eliminate the leak within 8 hours after detection; or 2) if the leak cannot be eliminated, then minimize the leak to the lowest possible level within 8 hours after detection by using best maintenance practices, and eliminate the leak within 48 hours after minimization. In no event shall the total time to minimize and eliminate a leak exceed 56 hours after detection. [District Rule 4623] Federally Enforceable Through Title V Permit
- 13. Components found to be leaking either liquids or gases shall be immediately affixed with a tag showing the component to be leaking. Operator shall maintain records of the liquid or gas leak detection readings, date/time the leak was discovered, and date/time the component was repaired to a leak-free condition. [District Rule 4623] Federally Enforceable Through Title V Permit
- 14. Leaking components that have been discovered by the operator that have been immediately tagged and repaired within the timeframes specified in District Rule 4623 shall not constitute a violation of this rule. Leaking components as defined by District Rule 4623 discovered by District staff that were not previously identified and/or tagged by the operator, and/or any leaks that were not repaired within the timeframes specified in District Rule 4623 shall constitute a violation of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
- 15. If a component type for a given tank is found to leak during an annual inspection, operator shall conduct quarterly inspections of that component type on the tank or tank system for four consecutive quarters. If no components are found to leak after four consecutive quarters, the operator may revert to annual inspections. [District Rule 4623] Federally Enforceable Through Title V Permit
- 16. Any component found to be leaking on two consecutive annual inspections is in violation of the District Rule 4623, even if it is under the voluntary inspection and maintenance program. [District Rule 2201] Federally Enforceable Through Title V Permit
- 17. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 8 hours after detection. [District Rules 2201 and 4623] Federally Enforceable Through Title V Permit

Facility Name: CALIFORNIA RESOURCES PRODUCTION CORP Location: LIGHT OIL CENTRAL, KERN COUNTY, CA

S-1737-202-2 : Sep 7 2023 9:12AM -- MUTHANAM

18. Operator shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 1070] Federally Enforceable Through Title V Permit